

Palmanova, June 17-19, 2010

# Glued solids: a coupled predictive theory

**Francesco Freddi**

Department of Civil–Environmental Engineering & Architecture  
University of Parma, Italy

Joint work with K. Benzarti\*, M. Frémond\*\*

\*Université Paris–Est, LCPC, Paris, France

\*\* Department of Civil Engineering, University of Rome Tor Vergata, Italy

# Motivations:

Reproduce different failure modes;

- In domains
- Between domains and adhesive layer
- In the adhesive layer
- In domains and interface



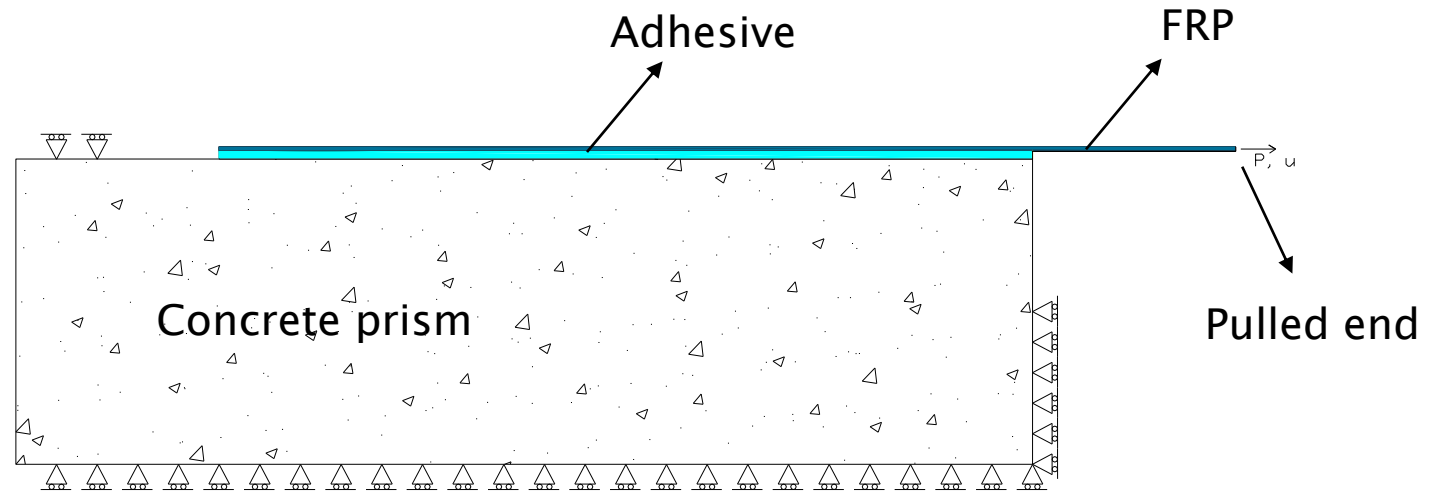
Application on FRP-Concrete debonding tests:

- Modelling debonding
- Influence of boundary conditions
- Preliminary results on accelerated ageing tests



# Experimental pull tests

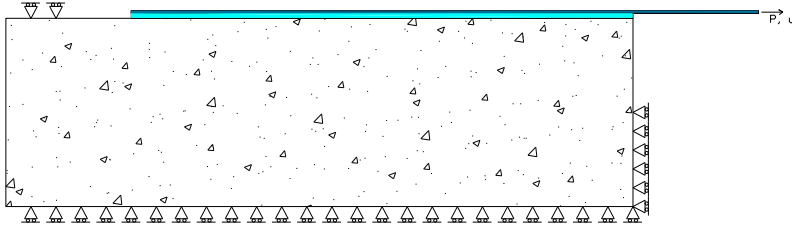
## General information



# Experimental pull tests

## General information

Test A



Anchorage Length 240 mm

Plate width 50 mm

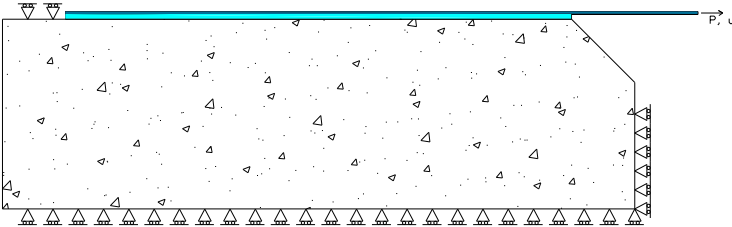
Concrete: Dimension: 410\*100\*210 mm<sup>3</sup>

E=32000 MPa

Mean value of tensile strength = 2.47 MPa

Mean value of compressive strength = 25.7 MPa

Test B

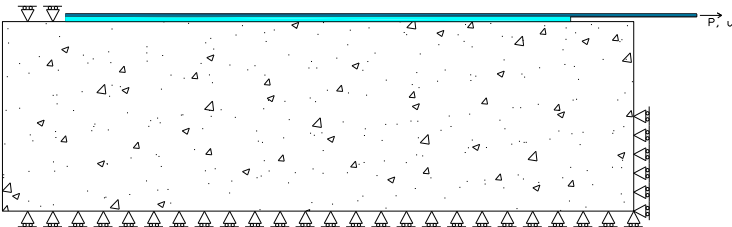


FRP: Thickness: 1.2 mm

E=165000 MPa

Maximum tensile stress = 3100 MPa

Test C



Adhesive: Thickness: 2 mm

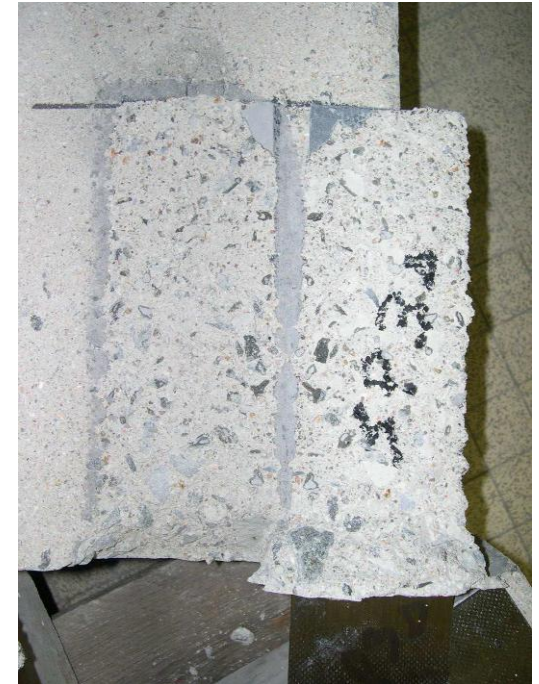
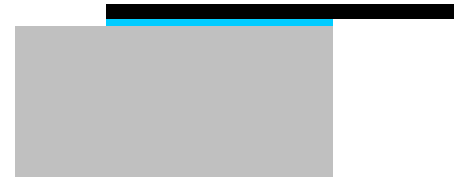
E=12800 MPa

Maximum tensile stress = 30 MPa

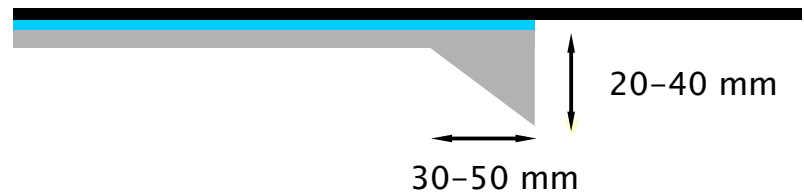


# Experimental pull tests

Fracture Mode: Test A



Wedge failure of concrete:

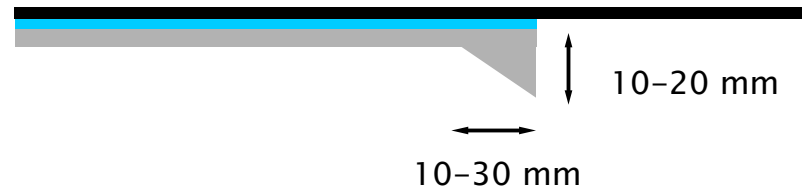


# Experimental pull tests

Fracture Mode: Test B



Wedge failure of concrete:





# Experimental pull tests

Fracture Mode: Test C



No wedge

# Experimental pull tests

Fracture Mode

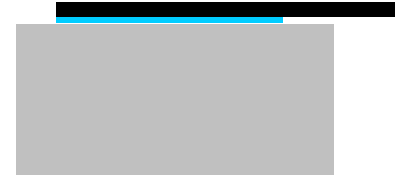




# Accelerated ageing tests

All specimens were exposed to saturated humidity in a climatic chamber (relative humidity of 95 %, at least), at a temperature of 40°C for several months.

Change in the failure mode

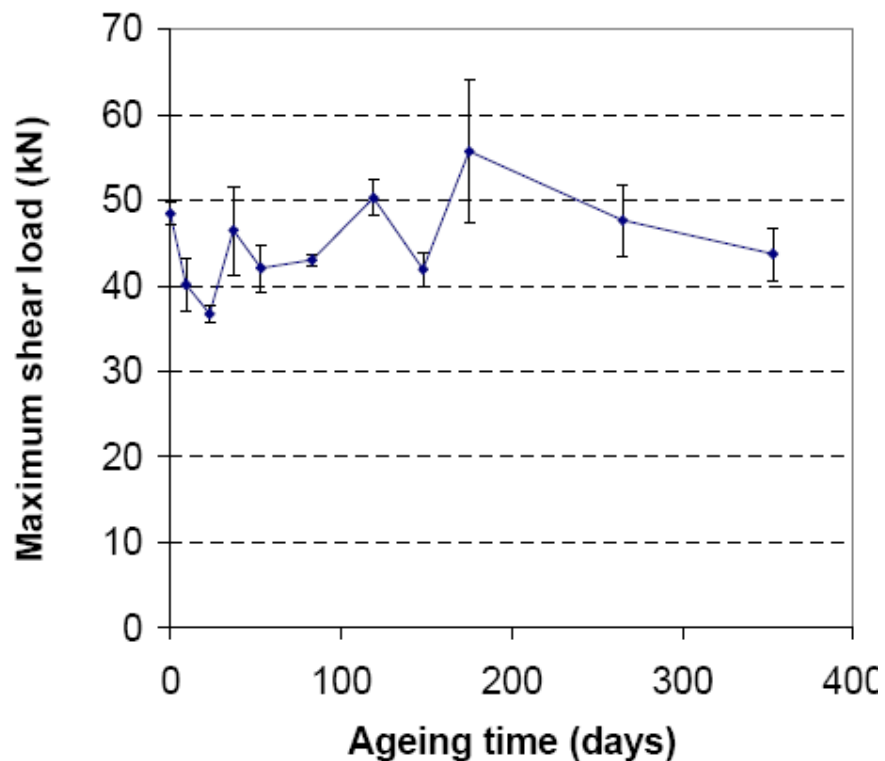


BEFORE AGEING

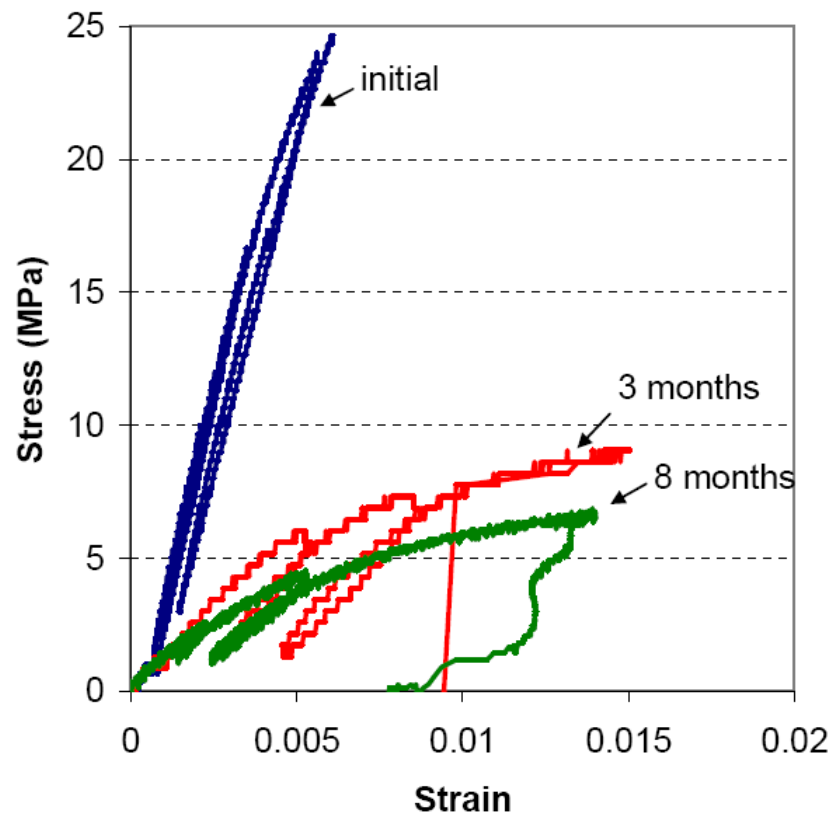
AFTER AGEING



Maximum transmitted force is almost constant



Decrease in the adhesive bond strength



# Problem Formulation

State quantities: Freddi & Fremond [2006]

Domains

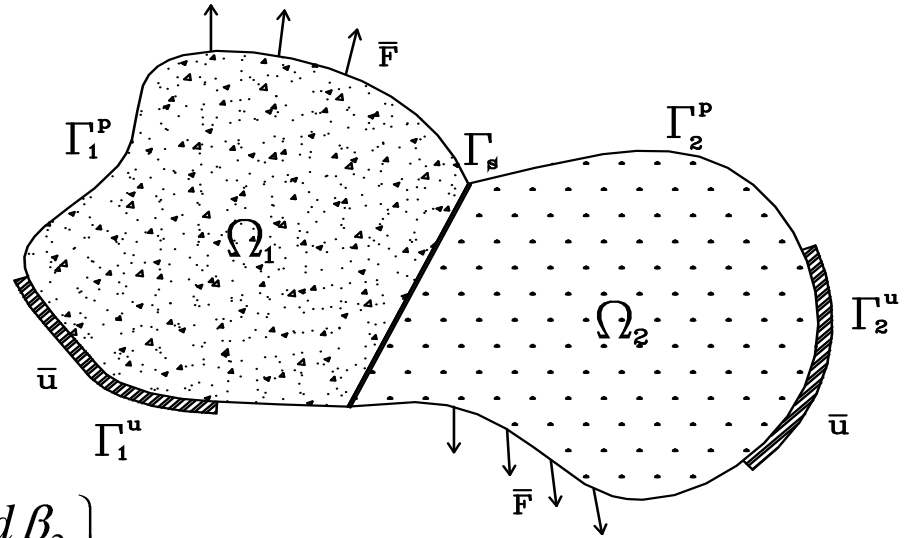
$$E_i = \varepsilon_i, \beta_i, \text{grad } \beta_i$$

$$\delta E_i = \left\{ \frac{d\varepsilon_i}{dt}, \frac{d\beta_i}{dt}, \text{grad} \frac{d\beta_i}{dt} \right\}$$

Interface

$$E_s = u_2 - u_1, \beta_s, \text{grad}_s \beta_s, \beta_1, \beta_2$$

$$\delta E_s = \left\{ \frac{du_2}{dt} - \frac{du_1}{dt}, \frac{d\beta_s}{dt}, \text{grad}_s \frac{d\beta_s}{dt}, \frac{d\beta_1}{dt}, \frac{d\beta_2}{dt} \right\}$$



Differences with respect to the original model Freddi & Fremond [2006]

No non-local term

Different constitutive laws



# Problem Formulation

## Principle of virtual power

Virtual power of the internal, exterior and acceleration forces

$$P_{\text{int}} = - \int_{\Omega_i} \sigma_i : \frac{d\varepsilon_i}{dt} - \int_{\Omega_i} B_i \frac{d\beta_i}{dt} + H_i \cdot \text{grad} \frac{d\beta_i}{dt} d\Omega_i$$
$$- \int_{\partial\Omega_1 \cap \partial\Omega_2} \overset{r}{R} U_2 - U_1 d\Gamma_s - \int_{\partial\Omega_1 \cap \partial\Omega_2} B_s \frac{d\beta_s}{dt} + H_s \cdot \text{grad} \frac{d\beta_s}{dt} + B_{i,s} \left( \frac{d\beta_i}{dt} - \frac{d\beta_s}{dt} \right) d\Gamma_s$$

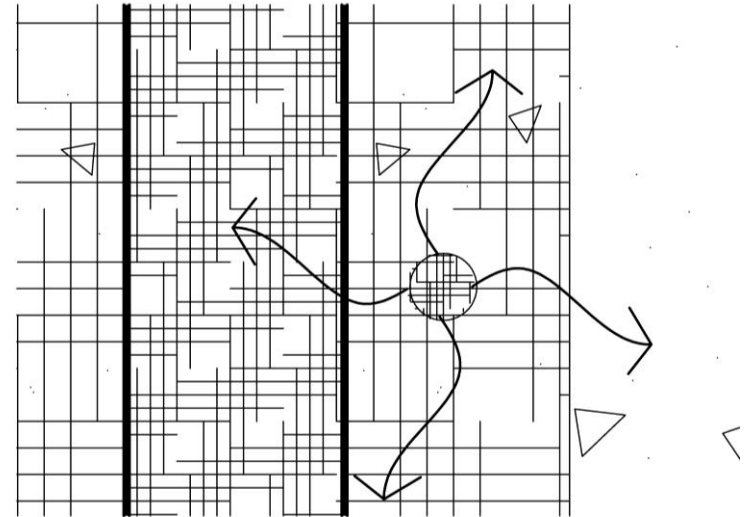
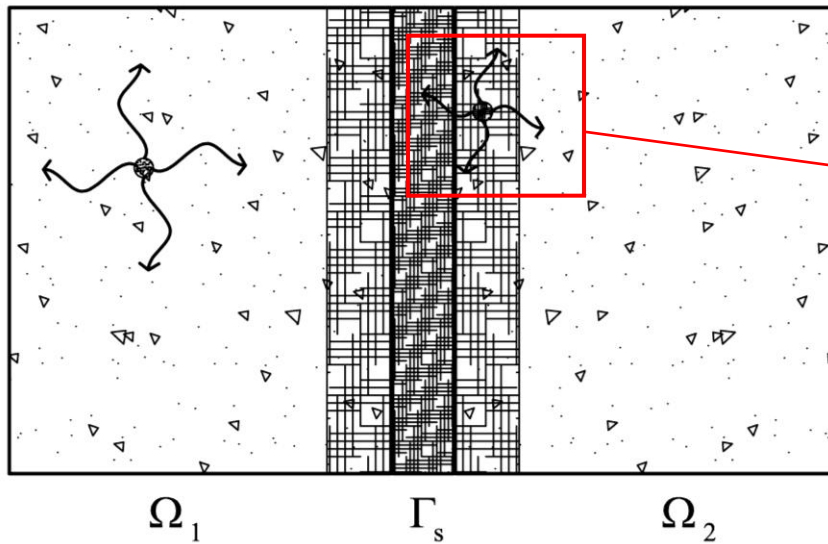
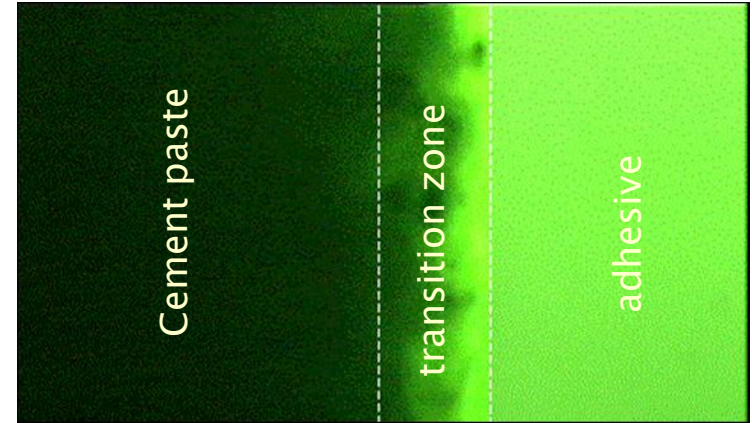
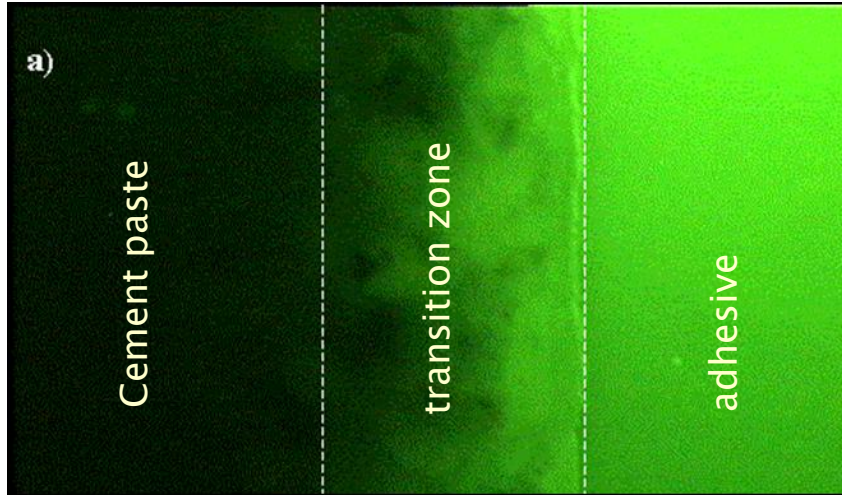
B: internal work of damage H: flux vector of internal work of damage

$$P_{\text{ext}} = - \int_{\Omega_i} f_i U_i d\Omega_i - \int_{\partial\Omega_i \setminus \partial\Omega_1 \cap \partial\Omega_2} g_i U_i d\Gamma_i$$

$$P_{\text{acc}} \left( U, \frac{d\beta}{dt} \right) = P_{\text{ext}} \left( U, \frac{d\beta}{dt} \right) + P_{\text{int}} \left( U, \frac{d\beta}{dt} \right)$$

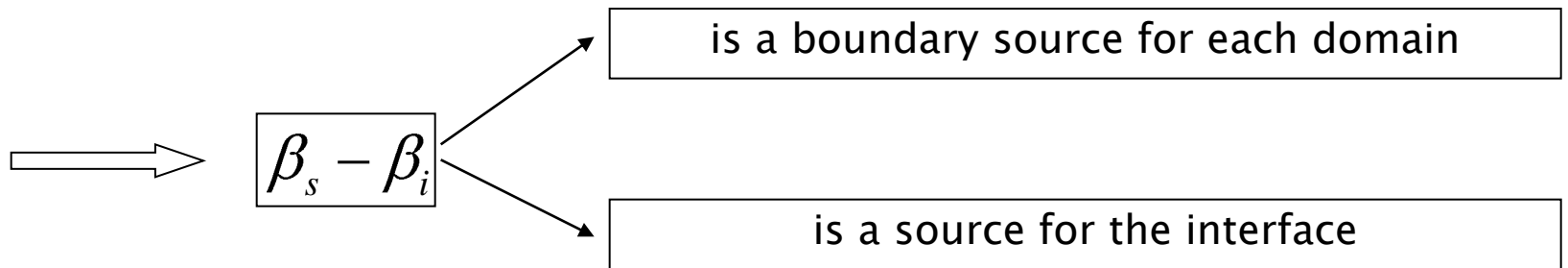
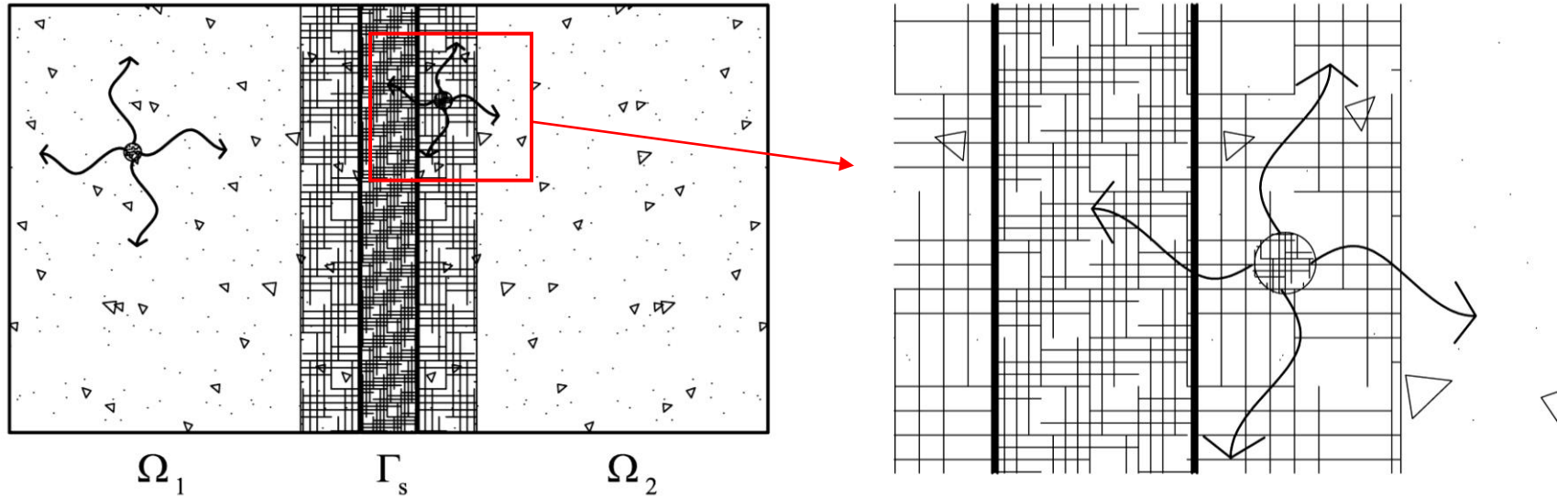
# Problem Formulation

Phenomena: Interaction between the concrete and the glue



# Problem Formulation

Local interaction





# Formulation

## Constitutive laws

Domains

$$\Psi_i(\boldsymbol{\varepsilon}_i, \beta_i, \text{grad } \beta_i) = \frac{1}{2} \beta_i \boldsymbol{\varepsilon}_i : \mathbf{C}_i : \boldsymbol{\varepsilon}_i + \frac{k_i}{2} |\text{grad } \beta_i|^2,$$

$$\Phi_i(\boldsymbol{\varepsilon}_i, \beta_i) = \frac{c}{2} \beta_i^2 + \beta_i \left( -\frac{1}{2} \boldsymbol{\varepsilon}_i : \mathbf{C}_i : \boldsymbol{\varepsilon}_i + \beta_i F(\boldsymbol{\varepsilon}_i) \right) + I_-(\beta_i)$$

Interface

$$\begin{aligned} \Psi_s(\mathbf{u}_2 - \mathbf{u}_1, \beta_s, \text{grad } \beta_s, \beta_1, \beta_2) &= \frac{1}{2} \beta_s k_s |\mathbf{u}_2 - \mathbf{u}_1|^2 + \frac{k_s}{2} |\text{grad } \beta_s|^2 + I_-(\mathbf{u}_2 - \mathbf{u}_1 \cdot \mathbf{N}_2) + \\ &+ \frac{k_{s,1}}{2} |\beta_1 - \beta_s|^2 + \frac{k_{s,2}}{2} |\beta_2 - \beta_s|^2 \end{aligned}$$

$$\Phi_s(\mathbf{u}_2 - \mathbf{u}_1, \beta_s) = \frac{c_s}{2} \beta_s^2 + \beta_s \left( -\frac{1}{2} k_s |\mathbf{u}_2 - \mathbf{u}_1|^2 + \beta_s G(\mathbf{u}_2 - \mathbf{u}_1) \right) + I_-(\beta_s)$$

Internal constraints

$$\beta_{i,s} \leq 0, \quad \text{Irreversibility of damage quantities}$$

$$\mathbf{u}_2 - \mathbf{u}_1 \cdot \mathbf{N}_2 \leq 0 \quad \text{Impenetrability condition}$$

# Problem Formulation

## Equations

Mechanical equation + damage equations

Domains equations

$$\left\{ \begin{array}{l} c_i \dot{\beta}_i - k_i \Delta \beta_i + \partial I \dot{\beta}_i \ni \beta_i F \boldsymbol{\varepsilon}_i \\ k_i \frac{\partial \beta_i}{\partial n_i} - k_{s,i} \beta_s - \beta_i = 0 \\ \beta_i \mathbf{x}, 0 = \beta_{i,0} \mathbf{x} \end{array} \right.$$

Flux damage contributions

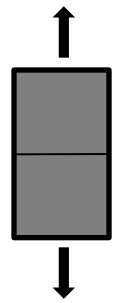
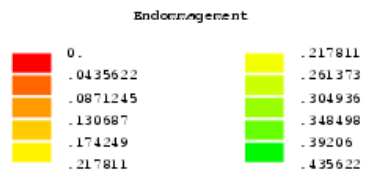
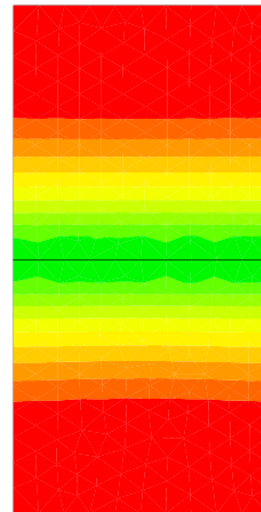
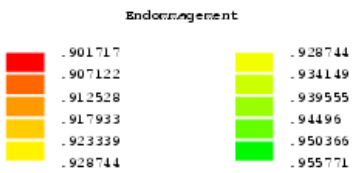
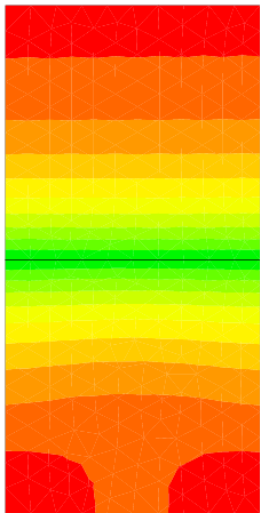
Interface equation

$$\left\{ \begin{array}{l} c_s \dot{\beta}_s - k_s \Delta \beta_s + \partial I \dot{\beta}_s \ni \beta_s G \mathbf{u}_1 - \mathbf{u}_2 - k_{s,1} \beta_s - \beta_1 - k_{s,2} \beta_s - \beta_2 \\ k_s \frac{\partial \beta_s}{\partial n_s} = 0 \quad , \quad \beta_s \mathbf{x}, 0 = \beta_{s,0} \mathbf{x} \end{array} \right.$$

# Effect of damage interaction

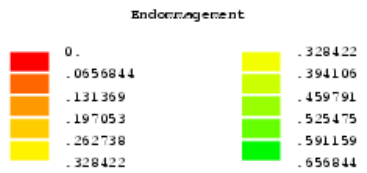
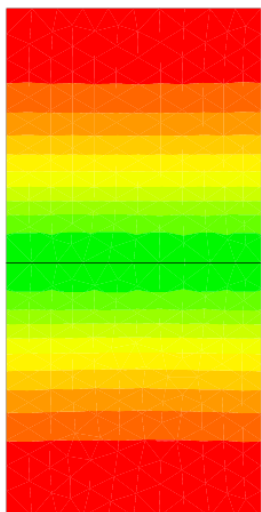
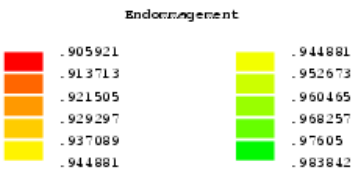
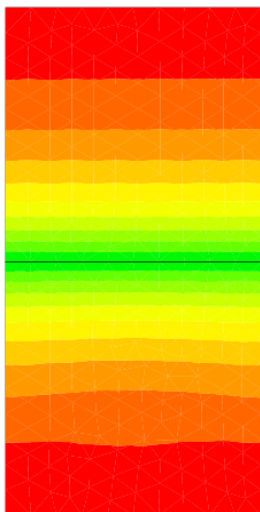
## Weak interaction

$$k_{s,1} = k_{s,2} = 0.05$$



## Strong interaction

$$k_{s,1} = k_{s,2} = 0.2$$





# Problem Formulation

Adopted Model: the simplest case

Rate-independent

Domain equations

~~$$c_i \dot{\beta}_i - k_i \Delta \beta_i + \partial I_{\beta_i} \ni \beta_i F \boldsymbol{\varepsilon}_i$$~~

$k_i$  Extension parameter

$$F \boldsymbol{\varepsilon}_c = \frac{w_c}{\beta_c} - \frac{1}{2} \boldsymbol{\varepsilon}_c^+ : \mathbf{C} : \boldsymbol{\varepsilon}_c^+ \quad \text{Concrete}$$

$$F \boldsymbol{\varepsilon}_p = \frac{w_p}{\beta_p} - \frac{1}{2} \boldsymbol{\varepsilon}_p : \mathbf{C} : \boldsymbol{\varepsilon}_p \quad \text{FRP}$$

Interface equation

~~$$c_s \dot{\beta}_s - k_s \Delta \beta_s + \partial I_{\beta_s} \ni \beta_s G \mathbf{u}_1 - \mathbf{u}_2 - k_{s,1} \beta_s - \beta_1 - k_{s,2} \beta_s - \beta_2$$~~

$$G \mathbf{u}_1 - \mathbf{u}_2 = \frac{w_s}{\beta_s} - \frac{1}{2} \hat{k}_s \|\mathbf{u}_1 - \mathbf{u}_2\|^2 \quad \text{Adhesive}$$

# Problem Formulation

## Parameter evaluation

$$-k_i \Delta \beta_i + \partial I \beta_i \mathbf{F} \boldsymbol{\varepsilon}_i$$

Domains

$$\mathbf{F} \boldsymbol{\varepsilon}_c = \frac{w_c}{\beta_c} - \frac{1}{2} \boldsymbol{\varepsilon}_c^+ : \mathbf{C} : \boldsymbol{\varepsilon}_c^+$$

$$\mathbf{F} \boldsymbol{\varepsilon}_p = \frac{w_p}{\beta_p} - \frac{1}{2} \boldsymbol{\varepsilon}_p : \mathbf{C} : \boldsymbol{\varepsilon}_p$$

$$w_c = \frac{1}{2} \frac{\bar{\sigma}_t^2}{E_c} \quad w_p = \frac{1}{2} \frac{\bar{\sigma}_0^2}{E_p}$$

$k_i, k_s$  Extension parameter depends on the size of the grains

$$-k_s \Delta \beta_s + \partial I \beta_s \mathbf{G} \mathbf{u}_1 - \mathbf{u}_2 - k_{s,1} \beta_s - \beta_1 - k_{s,2} \beta_s - \beta_2$$

Interface

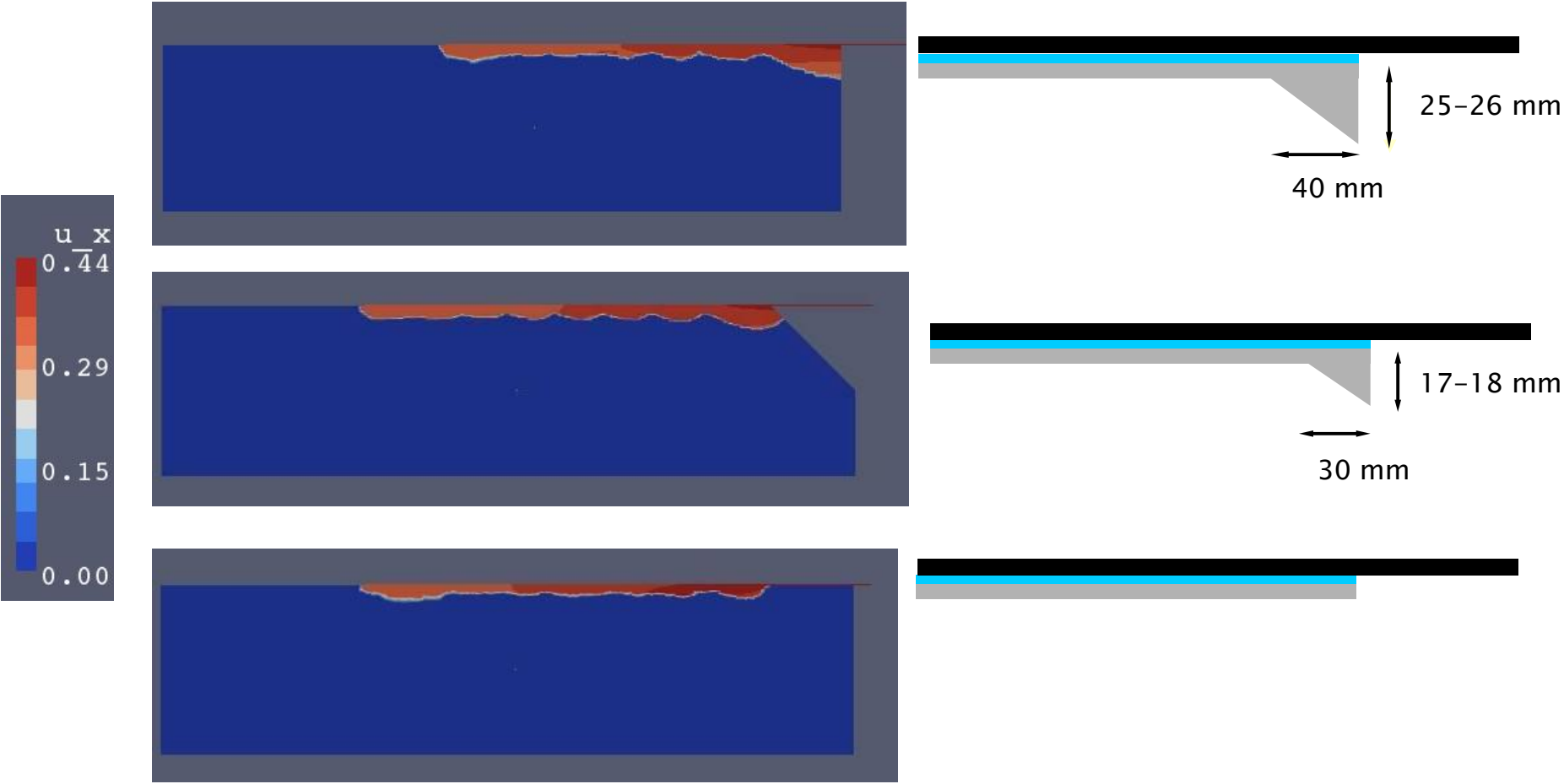
$\hat{k}_s$  Stiffness depends on E, G of the glue and thickness

$$\mathbf{G} \mathbf{u}_1 - \mathbf{u}_2 = \frac{1}{2} \hat{k}_s \mathbf{u}_1 - \mathbf{u}_2 - \frac{w_s}{\beta_s} \quad w_s = \frac{1}{2} \frac{\bar{\sigma}_0^2}{E_s}$$

$k_{s,i}$  Depends on the interaction between the adhesive and the materials  
The parameter has been fitted so that the gluing concrete surface exhibits the bond strength value reported by the adhesive supplier.

# Numerical results

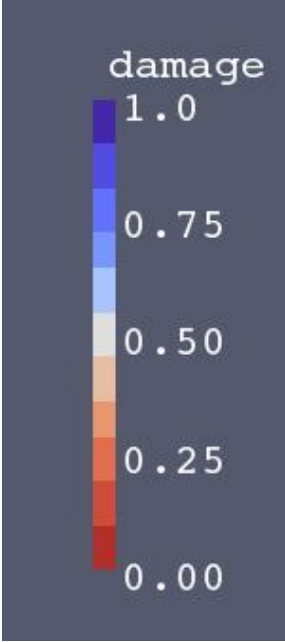
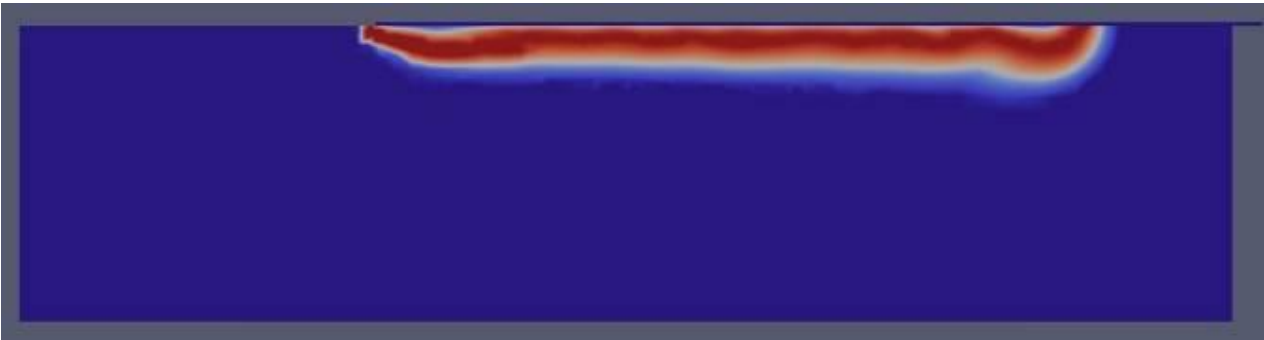
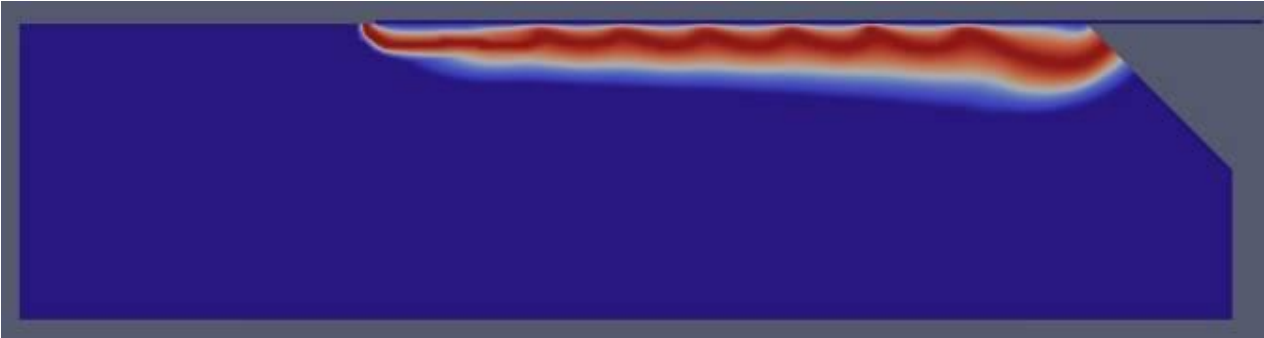
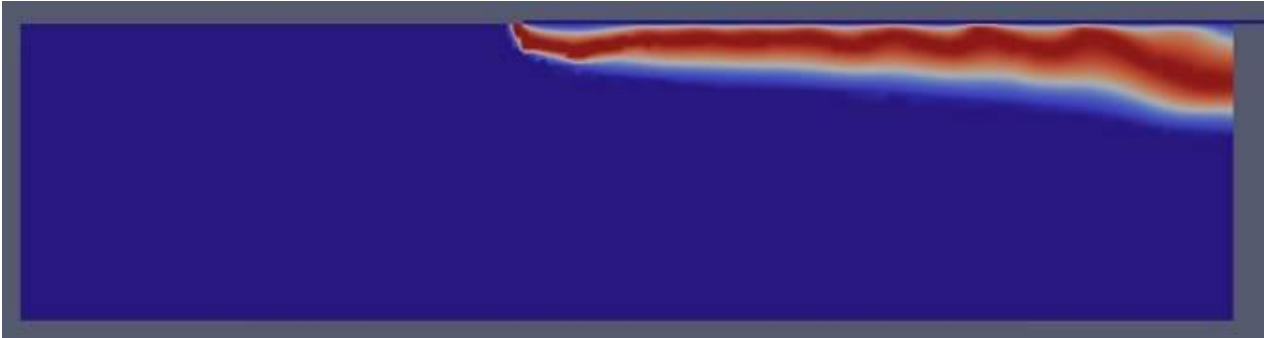
Tests: horizontal displacement





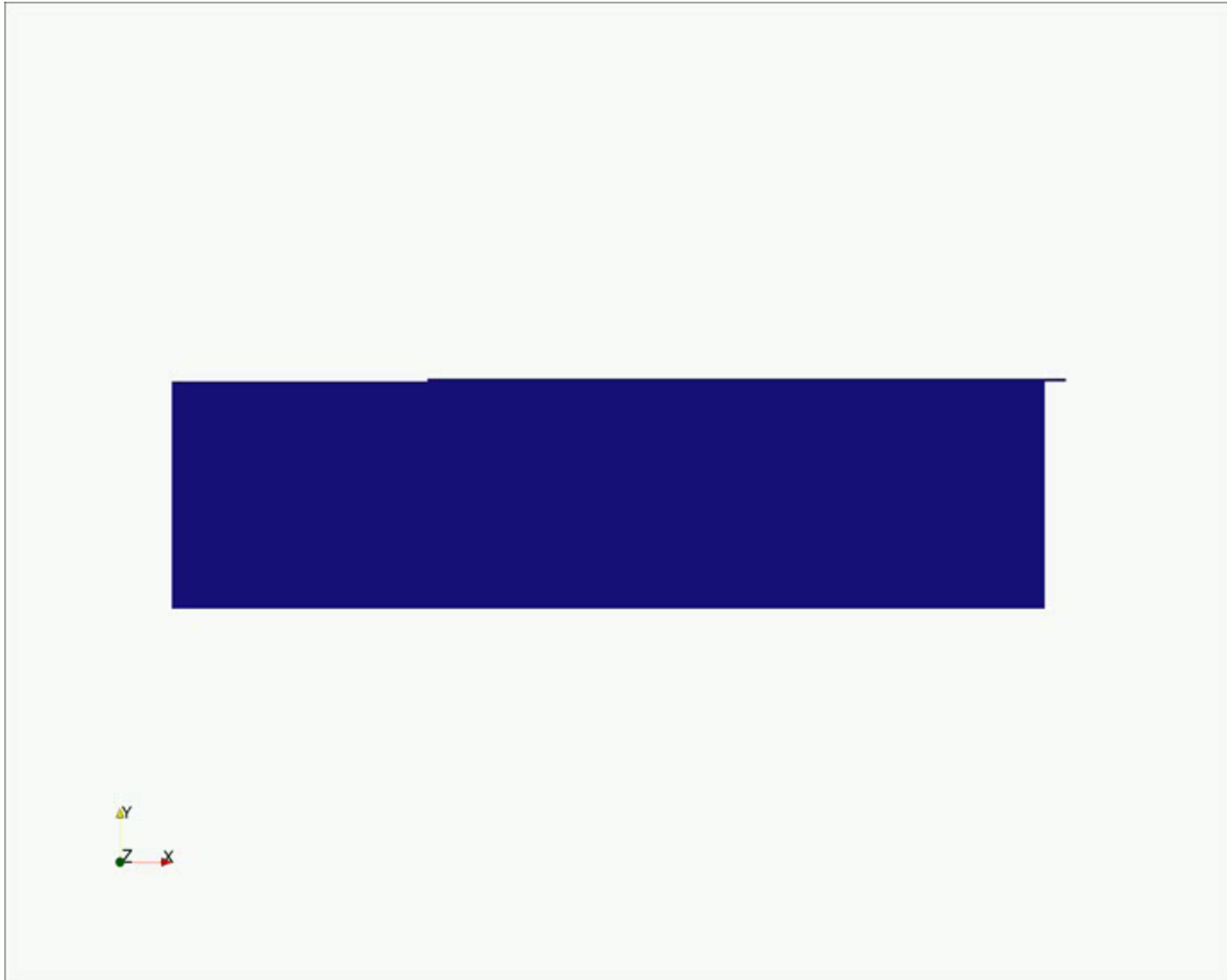
# Numerical results

Damage: Coupled-model



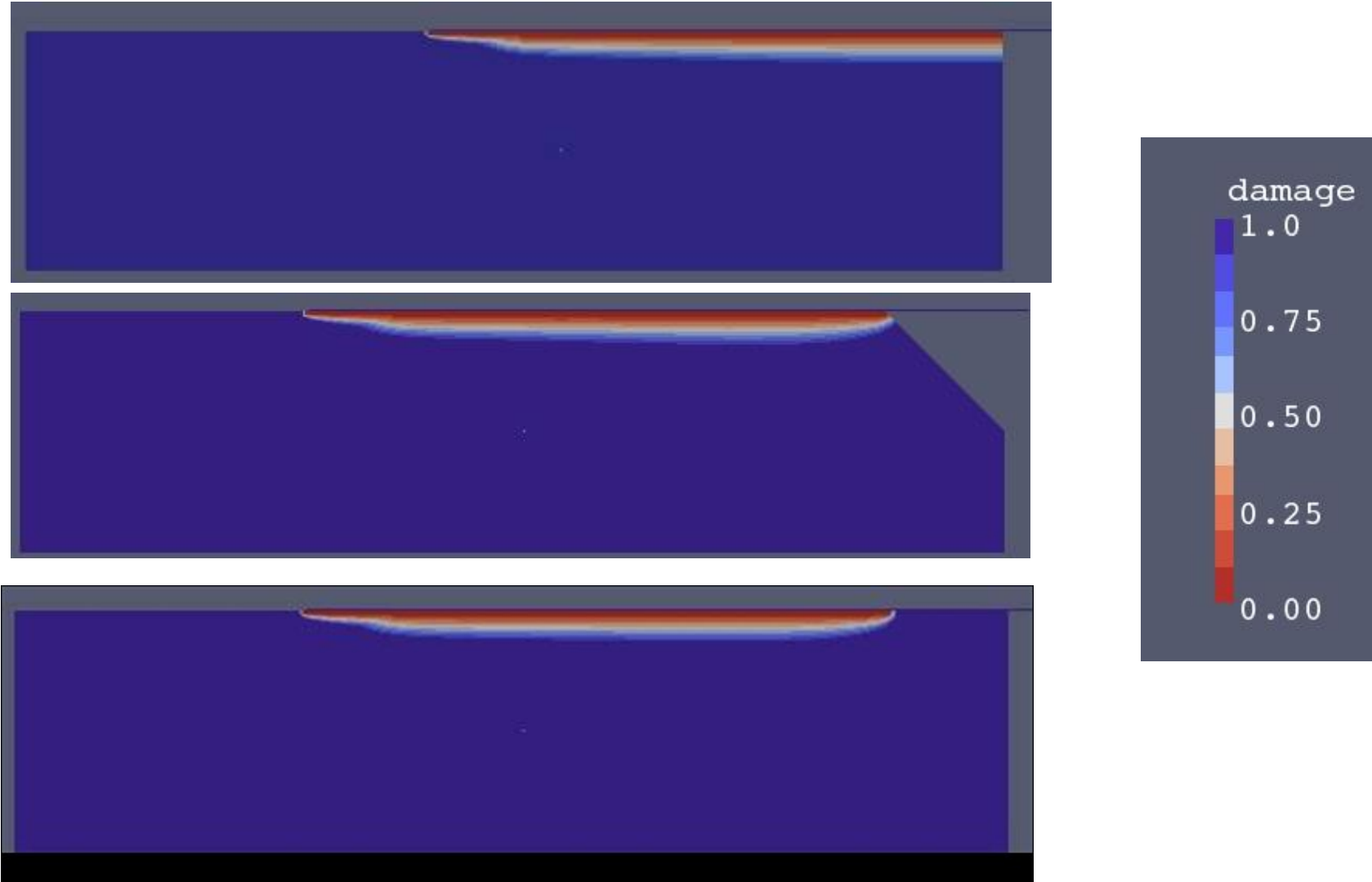
# Numerical results

Test C



# Numerical results

Damage: Uncoupled-model



# Experiments vs Numerics

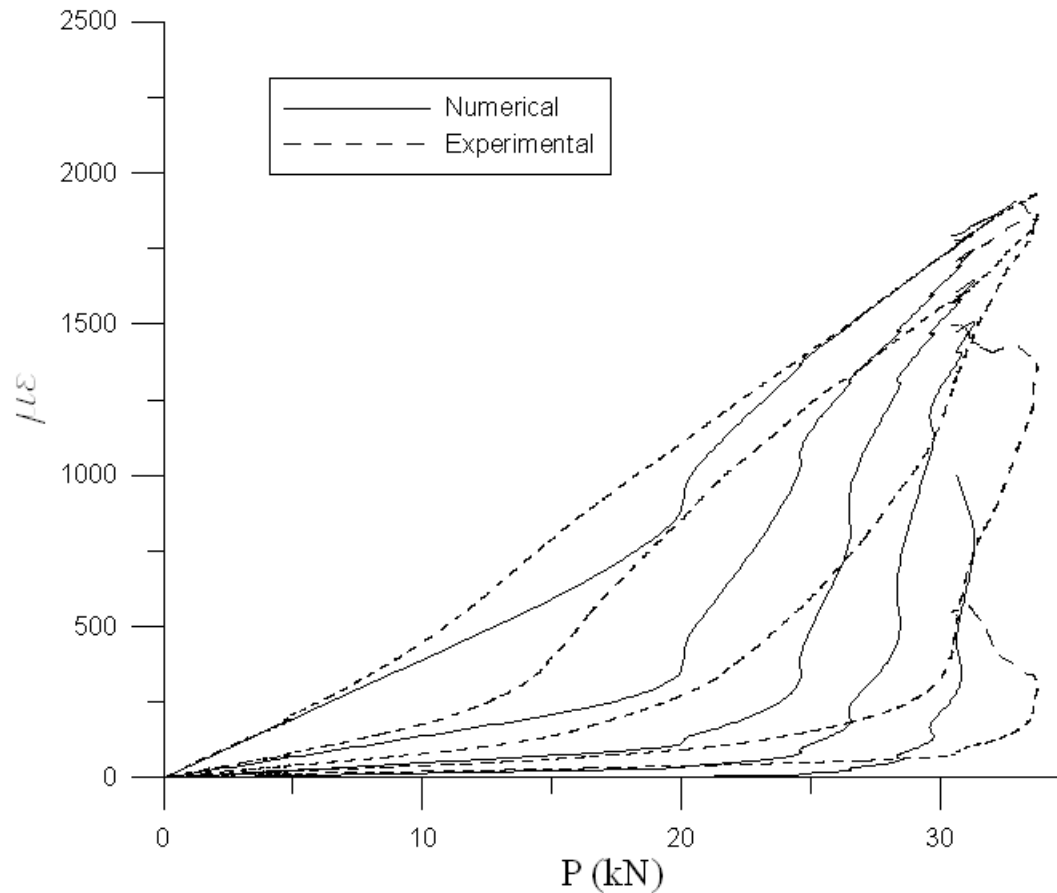
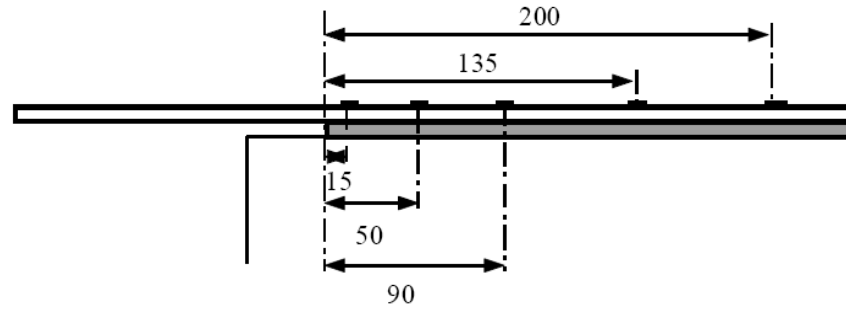
Maximum load for unit thickness

Series	Experimental (N/mm)	Numerical coupled (N/mm)	Numerical un-coupled (N/mm)
A	405	390	306
B	393	398	297
C	423	414	317



# Experiments vs Numerics

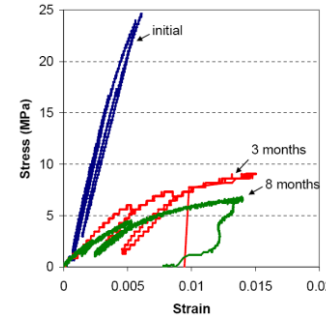
## Deformation Test A



# Preliminary results accelerated ageing tests

Macroscopic effects on the mechanical behavior of adhesive

- Loss of stiffness  $\rightarrow \hat{k}_s$  ]
- Reduction of strength  $\rightarrow w_s$  ]



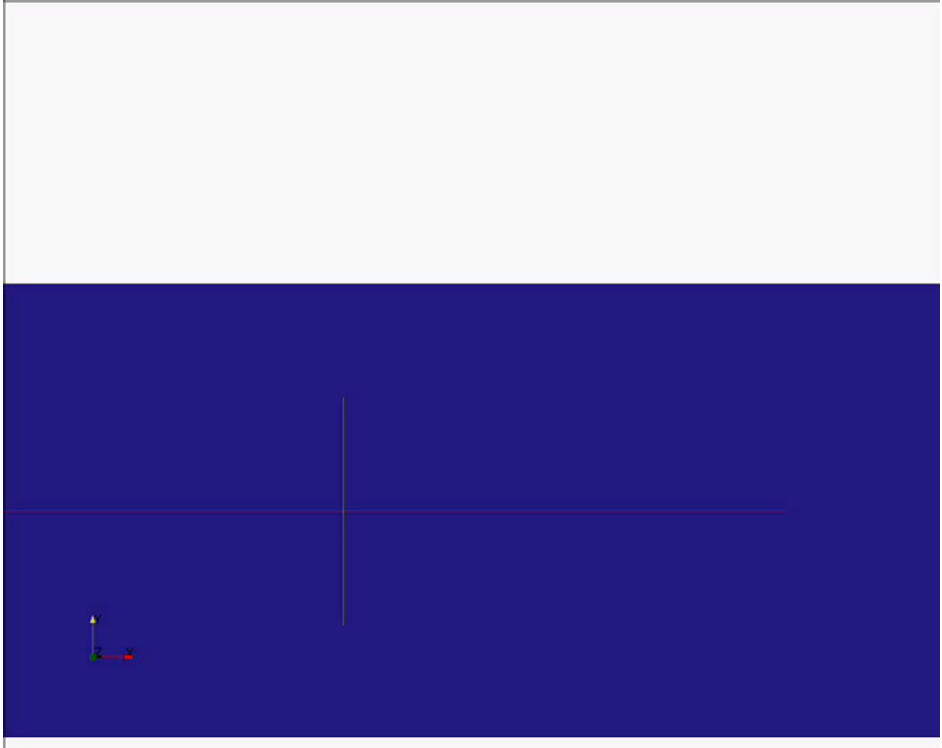
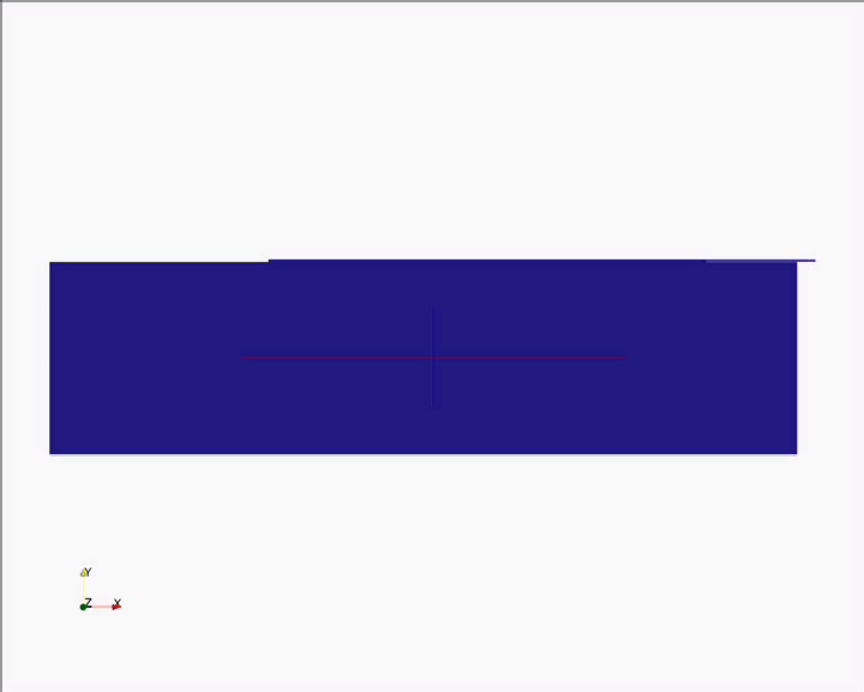
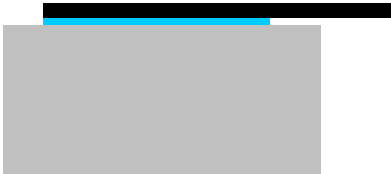
- Lower interaction between the concrete and glue  $\rightarrow k_{s,c}$  ]

Rupture is no longer in the concrete substrate but propagates at the interface level



# Numerical results

Test C: damage



Maximum transmitted force is almost constant

# Numerical results

Test A: damage

